**Product Description**
Polyglaze™ Hardener is a single component, low viscosity, accelerating agent. This accelerator enhances the moisture curing characteristics of all grades of Polyglaze™ coatings and all grades of the Poly-I-Gard® 246 coatings. Please select the correct Product Grade which comply with VOC regulations as per Federal, State, Statutory Bodies, County and City Regulations/Codes at the place of installation of product.

**Features**
- Fast Cure Time
- Saves in Labor Cost – Apply Two Coats in One Day

**Typical Uses**
- Creates a Caulking Compound for Plywood Joints, Cracks, Concrete Expansion Joints and Flashings
- Vertical Surfaces
- When Quick Access is Necessary

**Packaging**
1 quart (0.95 liter) can

**Color**
Clear (Pale Yellow)

**Mixing**
Polyglaze™ Hardener may be mixed into all grades of Polyglaze™ and all grades of Poly-I-Gard® 246 surface protection coatings by using a mechanical mixer. Mix Polyglaze™ Hardener into the topcoat until a homogeneous mixture and color is attained. Do not mix in an up and down motion.

**VOLUME MIXING RATIO:**
0.5 pint Polyglaze™ Hardener to 1 gallon Polyglaze/Poly-I-Gard® 246 (0.24 liters Polyglaze™ Hardener to 3.78 liters Polyglaze™ /Poly-I-Gard® 246).

- OR -
1 Quart Polyglaze™ Hardener to 5 gallons Polyglaze™ /Poly-I-Gard® 246 (0.95 liters Polyglaze™ Hardener to 18.9 liters Polyglaze™ /Poly-I-Gard® 246).

The pot life of the resulting compound is approximately 1-3 hours at 75°F (24°C) and 50% relative humidity.

**Cleanup**
Equipment should be cleaned with an environmentally safe solvent, as permitted under local regulations, immediately after use.

**Technical Data** *(Based on Draw Down Film)*

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pot Life at 75°F (24°C), 50% R.H. (during application)</td>
<td>1-3 hours</td>
</tr>
<tr>
<td>Volume Mixing Ratio, Polyglaze™ Hardener: Polyglaze™ / Poly-I-Gard®</td>
<td>1:20</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.87</td>
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<tr>
<td>Viscosity at 75°F (24°C)</td>
<td>100 ± 50 cps</td>
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</table>

**Storage**
Polyglaze™ Hardener has a shelf life of one (1) year from date of manufacture in original, factory-sealed containers when stored indoors at a temperature between 60-95°F (15-35°C).

**Limitations**
Not recommended for indoor applications. Should be used in well-ventilated areas due to its strong odor. Containers that have been opened must be used within 1-3 hours. Polyglaze™ Hardener may react with atmospheric moisture and render it unusable. Do not dilute under any circumstance.

Not for use with Poly-I-Gard® 295 or Poly-I-Gard® 295OF.

**Warning**
This product contains Curatives. This product is considered Dangerous Goods. DOT regulations classify it as: UN 1760, CORROSIVE LIQUID N.O.S., (Contains Amine), Class 8, PG III.
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