

Product Description

Polyeuro® 7502 is a fast setting, rapid curing, 100% solids, flexible, aliphatic, two component, spray polyurea with excellent color retention. It can be applied to suitably prepared interior or exterior concrete and metal surfaces. It has extremely fast gel time making it suitable for applications down to -20°F (-28.89°C). It may be applied in single or multiple applications without appreciable sagging and is relatively insensitive to moisture and temperature allowing application in most temperatures. Polyeuro® 7502 offers a tack free time of less than two minutes and exhibits 300% elongation upon curing with 50 Shore D hardness.

Features

- Coats Carbon or Mild Steel Metals Without Primer
- Elastomeric
- Excellent Thermal Stability
- Good Chemical Resistance
- Installed With or Without Reinforcement in Transitional Areas
- Low Temperature Flexibility
- Meets USDA Criteria
- Odorless
- Seamless
- Zero VOC (100% Solids)

Typical Uses

- Architectural Finishes
- Cold-Storage Facilities
- Fertilizer Plants
- Food-Processing Plants
- Flooring and Parking Decks
- Industrial and Manufacturing Facilities
- Marine Exposure or Submersed Applications
- Mining Operations
- Paper and Pulp Mills
- Power Plants
- Refineries
- Secondary Containment
- Structural Steel Corrosion Protection
- Tank Coatings External
- Walkways and Balconies
- Warehouse Floors

Packaging

10-gallon kit	5 gallons (18.9 liters) Side-A and 5 gallons (18.9 liters) Side-B
100-gallons kit	50 gallons (189 liters) Side-A and 50 gallons (189 liters) Side-B

Technical Data (Based on Draw Down Film)

Mix Ratio by Volume	1A : 1B
Pot Life @ 150-160°F (65.5-71°C), 50% R.H.	10-20 seconds
Tack Free Time (thickness & substrate temperature dependent)	60-180 seconds
Recoat Time	0-6 hours
Viscosity at 150-160°F (65.5-71°C)	
Side-A	120 ± 20 cps
Side-B	40 ± 20 cps
Density(Side-A & Side-B Combined)	8.50 lbs/gal
Flash Point	> 200°F (93.3°C)
Hardness, ASTM D2240	50 ± 5 Shore D
Tensile Strength, ASTM D412*	3300 ± 300 psi 22.7 ± 2.1 MPa
Elongation, ASTM D412*	300 ± 25%
Tear Resistance, ASTM D412*	400 ± 20 pli 70.1 ± 3.5 kNm
Service Temperature - Dry	-40°F to 250°F -40°C to 121°C
Service Temperature - Wet	40°F to 120°F 4.44°C to 48.89°C
Volatile Organic Compounds, (Side-A & B combined) ASTM D2369-81	0 lbs/gal 0 gm/liter
Recommended Applied Thickness	> 2 mm
Return to Service: Foot Traffic	2 - 4 hours
Return to Service: Full Service	> 24 hours
Taber Abrasion Resistance, ASTM D4060 (CS17 wheel, 1000 cycles, 1 kg load) (maximum)	33mg loss
Water Absorption, ASTM D471 (maximum 74°F or 23°C, 24 hours)	< 2.0%
Pull-Off Strength (minimum), ASTM D4541: Inter-Coat Adhesion (within recoat time)	Excellent
Concrete (Shot blasted and Primed), substrate failure occurred	>500 psi (3.4MPa)
Steel (90 µm blast profile)	>900 psi (6.2 MPa)
Lineal Shrinkage	1 - 2%
Resistance to Weathering, ASTM G-23 (Type QUV Weatherometer-3000 hrs exposure)	No cracking or blistering. Color change, gloss reduction & chalking are noted.

*These physical properties from sample sprayed with Graco EXP2 @ 2000 psi minimum, with Fusion Gun AR4242 @ 150-160°F (65°C to 71°C). Different machine and parameter will change these properties. User should perform their own independent testing as properties are approximate.

Color

Clear/Neutral. Custom colors are available upon request. Color Packs, when used, must be added to Side-B.

Due to its aromatic composition, Polyeuro® 7502 will tend to yellow or darken in color and will become flat after exposure to UV light. A topcoat can be applied to Polyeuro® 7502 within six hours of application with an aliphatic polyurethane/polyurea

coating for a colorfast finish.

Coverage

Polyeuro® 7502 may be applied at any rate to achieve desired thickness. Theoretical coverage for 1 mil (0.254 microns) thickness is one gallon per 1600 sqft (3.78 liters per 149 sqm).

Estimating Formula:

$(1600 \text{ sqft per gal / Dry Mil Thickness}) \times \text{Solids Content} = \text{Application Rate per gallon}$

Surface Preparation

In general, coating performance and adhesion are directly proportional to surface preparation. Most failures in the performance of surface coatings can be attributed to poor surface preparation. Polyurea coatings rely on the structural strength of the substrate to which they are applied. All surfaces must be free of dust, dirt, oil, grease, rust, corrosion and other contaminants. When coating previously used substrates, it is important to consider the possibility of substrate absorption, which may affect the adhesion of the coating system, regardless of the surface preparation. Polycoat recognizes the potential for unique substrates from one project to another. The following information is for general reference. For project-specific questions, contact Polycoat.

NEW AND OLD CONCRETE

Refer to SSPC-SP13/NACE 6, or ICRI 03732: CSP 3-5. New concrete must be cured for 28 days prior to product application. Surface must be clean, dry, sound and offer sufficient profile for product adhesion. Remove all dust, dirt, oil, form release agents, curing compounds, salts, efflorescence, laitance and other foreign matter by shotblasting and/or suitable chemical means, in accordance with local chemical regulations. Rinse thoroughly, to achieve a pH between 8.0 and 11.0. Allow to dry completely. If old concrete has a surface that has deteriorated to an unacceptably rough surface, PC-260 or a mixture of Polyprime® 21 and sand should be used as a repair agent for cracks, spalls, bug holes and voids. Upon full cure of the repair agent, prime the entire surface intended for coating.

CONCRETE SURFACE PREPARATION REFERENCE

ASTM D4258 - Standard practice for cleaning concrete. ASTM D4259 - Standard practice for abrading concrete. ASTM D4260 - Standard practice for etching concrete. ASTM F1869 - Standard test method for measuring moisture vapor emission rate of concrete. ICRI 03732 - Concrete surface preparation.

WOOD

All wood should be clean, dry and free of any knots, splinters, oil, grease or other contaminants. Splintered or rough areas should be sanded. Knots should be repaired using PC-260 with sand. Upon full cure of the repair agent, prime the entire surface intended for coating.

STEEL (ATMOSPHERIC AND IMMERSION EXPOSURE)

Remove all oil, grease, weld spatters and round off any sharp edges from surface. Minimum surface preparation is Near White Metal Blast Cleaning per SSPC-SP10/NACE 2. Optimum surface profile is 2-3 mils. Prime and shoot Polyeuro® on to any bare metal the same day as it is cleaned to minimize any potential flash rusting.

ALUMINUM

Aluminum should be blasted with aluminum oxide or sand, and not with steel or metal grit. Excessive blasting may result in a warped or deformed surface. After blasting, wash aluminum with a commercially available aluminum cleaner. Allow to dry, then prime.

BRASS AND COPPER

Brass and copper should be blasted with sand, and not with steel or metal grit. Remove all dust and grease prior to applying primer.

GALVANIZED SURFACES

Clean and degrease any contaminated surfaces before priming. Do not blast galvanized surfaces with an abrasive grit. An adhesion test is recommended prior to starting the project.

FIBERGLASS REINFORCED PLASTIC

The gel coat should be lightly blasted or sanded with 80 grit sandpaper and cleaned.

PLASTIC FOAMS

Enhanced adhesion is obtained when the foam is mechanically abraded. When coating polystyrene, do not use a solvent-based primer.

TEXTILES, CANVAS, FABRICS

Adhesion to most fabrics, geothermal membranes and textiles does not require a primer.

STAINLESS STEEL

Stainless steel may be grit blasted and degreased before priming. Some stainless steel alloys are so inert that it is not possible to achieve a satisfactory bond. An adhesion test is recommended prior to starting the project.

NEW AND OLD CAST IRON

Blast with a steel grit and degrease before priming. Old cast iron is difficult to prepare for a satisfactory bond. It can absorb oil and water soluble contaminants that will keep returning to the surface after the coating system has been applied and affect the coating system adhesion. An adhesion test is recommended prior to starting the project.

ALL OTHER SURFACES

An adhesion test is recommended prior to starting the project.

Mixing

Polyeuro® 7502 may not be diluted under any circumstances. Thoroughly mix Polyeuro® 7502 Side-B with air driven power equipment until a homogeneous mixture and color is attained.

Application

Both Side-A and Side-B materials should be preconditioned to 75-80°F (24-27°C) before application. Recommended surface temperature must be at least 5°F (3°C) above the dew point. Polyeuro® 7502 should be applied using a plural component, heated, high pressure 1:1 spray mixing equipment like Graco's Reactor, Glass Craft or other equivalent machine may be used. Both Side-A and Side-B materials should be sprayed at a minimum of 2000 psi and at temperatures above 150°F (66°C). Adequate pressure and temperature should be maintained at all times. Polyeuro® 7502 should be sprayed in smooth, multidirectional passes to improve uniform thickness and appearance.

Storage

Polyeuro® 7502 has a shelf life of 1 year from date of manufacture in original, factory-sealed containers when stored indoors at a temperature between 60-95°F (15-35°C). Side-A and Side-B drums are recommended to be stored above 60°F (15°C). Avoid freezing temperatures. Store drums on wooden pallets to avoid direct contact with the ground. If stored for a long period of time, rotate Side-A and Side-B drums regularly.

Limitations

Do not open until ready to use. Both Side-A and Side-B containers must be fitted with a desiccant device during use.



**POLYCOAT
PRODUCTS**

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TECHNICAL DATA SHEET | Section 9.3

POLYEURO® 7502

Two Component, Aliphatic, Polyurea Protective Coating

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