

## Product Description

Polyglaze® Hardener is a single component, low viscosity, accelerating agent. This accelerator enhances the moisture curing characteristics of all grades of Polyglaze® coatings and all grades of the Poly-I-Gard™ 246 coatings. Please select the correct Product Grade which comply with VOC regulations as per Federal, State, Statutory Bodies, County and City Regulations/Codes at the place of installation of product.

## Features

- Fast Cure Time
- Saves in Labor Cost – Apply Two Coats in One Day

## Typical Uses

- Creates a Caulking Compound for Plywood Joints, Cracks, Concrete Expansion Joints and Flashings
- Vertical Surfaces
- When Quick Access is Necessary

## Packaging

**1 quart (0.95 liter) can**

## Color

Clear (Pale Yellow)

## Mixing

Polyglaze® Hardener may be mixed into all grades of Polyglaze® and all grades of Poly-I-Gard™ 246 surface protection coatings by using a mechanical mixer. Mix Polyglaze® Hardener into the topcoat until a homogeneous mixture and color is attained. Do not mix in an up and down motion.

### VOLUME MIXING RATIO:

0.5 pint Polyglaze® Hardener to 1 gallon Polyglaze/Poly-I-Gard™ 246 (0.24 liters Polyglaze® Hardener to 3.78 liters Polyglaze®/Poly-I-Gard™ 246).

- OR -

1 Quart Polyglaze® Hardener to 5 gallons Polyglaze®/Poly-I-Gard™ 246 (0.95 liters Polyglaze® Hardener to 18.9 liters Polyglaze®/Poly-I-Gard™ 246).

The pot life of the resulting compound is approximately 1-3 hours at 75°F (24°C) and 50% relative humidity.

## Cleanup

Equipment should be cleaned with an environmentally safe solvent, as permitted under local regulations, immediately after use.

## Storage

## Technical Data (Based on Draw Down Film)

**Pot Life at 75°F (24°C), 50% R.H. (during application)** 1-3 hours

**Volume Mixing Ratio, Polyglaze® Hardener: Polyglaze®/ Poly-I-Gard™** 1:20

**Specific Gravity** 0.87

**Viscosity at 75°F (24°C)** 100 ± 50 cps

Polyglaze® Hardener has a shelf life of one (1) year from date of manufacture in original, factory-sealed containers when stored indoors at a temperature between 60-95°F (15-35°C).

## Limitations

Not recommended for indoor applications. Should be used in well-ventilated areas due to its strong odor. Containers that have been opened must be used within 1-3 hours. Polyglaze® Hardener may react with atmospheric moisture and render it unusable. Do not dilute under any circumstance.

Not for use with Poly-I-Gard™ 295 or Poly-I-Gard™ 295OF.

## Warning

**This product contains Curatives.**

**This product is considered Dangerous Goods. DOT regulations classify it as: UN 1760, CORROSIVE LIQUID N.O.S., (Contains Amine), Class 8, PG III.**



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