



PRODUCT DESCRIPTION

Themecoat® 750 Flex is a fast setting, rapid curing, aromatic, two component, hybrid polyurea/polyurethane spray designed to be applied over EPS, wood and many other surfaces.

Its excellent balance of stiffness and impact resistance provides excellent plastic “shell-like” protection for delicate foams and EPS. Themecoat® 750 Flex’s chemical design allows fast “user-friendly” application with excellent flow and appearance.

FEATURES

- 100% Solids
- Excellent Chemical Protection
- Excellent Cold Temperature Impact
- Excellent Thermal Stability
- Fast Cure
- High Productivity
- Low Shrinkage
- Meets USDA Criteria
- Offers More Flexibility
- Plastic “Shell-Like” Protection
- Zero VOC

TYPICAL USES

- Architectural Shapes
- Decorations / Props
- Dock Flotations
- Food Processing Plants
- Speaker Boxes
- Steel Coating
- Wood Cabinets
- Wood Pallets / Crates

PACKAGING

10-gallon kit: 5 gallon (18.9 liters) pail of Side-A and 5-gallon (18.9 liters) pail of Side-B.

100-gallon kit: 50 gallon (189 liters) drum of Side-A and 50-gallon (189 liters) drum of Side-B.

COLORS

Clear/Neutral/Tan. Custom colors are available upon request. Color Packs, when used, must be added to Side-B.

Due to its aromatic composition, Themecoat® 750 Flex will tend to yellow or darken in color and will become flat after exposure to UV light. Themecoat® 750 Flex may be topcoated within twelve hours of application with an aliphatic polyurethane/polyurea coating for a colorfast finish.

COVERAGE

Themecoat® 750-Flex may be applied at any rate to achieve desired thickness. Theoretical coverage for 1 mil thickness is one gallon per 1600 sqft (3.78 liters per 149 sqm).

SURFACE PREPARATION

In general, coating performance and adhesion are directly proportional to surface preparation. Most failures in the performance of surface coatings can be attributed to poor surface preparation. Polyurea coatings rely on the structural strength of the substrate to which they are applied. All surfaces must

TECHNICAL DATA (Based on Draw Down Films)

Mix Ratio	1A : 1B
Pot Life	10-15 seconds
Tack Free Time	60-120 seconds
Recoat Time	0-12 hours
Viscosity at 150-160°F (66.6-71°C), Brookfield:	
Side-A	90 ± 20 cps
Side-B	160 ± 20 cps
Density (Side A & B Combined)	9.03 lbs/gal (1230 kgs/m ³)
Flash Point	>200°F (>93.3°C)
Hardness, ASTM D-2240*	65 ± 5%
Tensile, ASTM 412-C*	3500 ± 300 psi (24 ± 2.1 MPa)
Elongation, ASTM 412-C*	70% ± 20%
Tear, ASTM 624-C*	450 ± 50 pli (79 ± 8.8 kN/m)
Service Temperature - Dry	-20°F to 250°F (-29-121°C)
Service Temperature - Wet	40°F to 120°F (4.4-49°C)

(*These physical properties from sample sprayed with Graco Foam Cat 200 @ 2000 psi (32 MPa) minimum, with Gusmer GX7-400 mechanical purge gun @ 150-160°F (66-72°C). Different machine and parameter will change these properties. User should perform their own independent testing as properties are approximate).

be free of dust, dirt, oil, grease, rust, corrosion and other contaminants. When coating substrates previously used, it is important to consider the possibility of substrate absorption, which may affect the adhesion of the coating system, regardless of the surface preparation. Polycoat recognizes the potential for unique substrates from one project to another. The following information is for general reference, and for project-specific questions, contact Polycoat

NEW AND OLD CONCRETE:

Refer to SSPC-SP13/NACE 6, or ICRI 03732: CSP 3-5. New concrete must be cured for 28 days prior to product application. Surface must be clean, dry, sound and offer sufficient profile for product adhesion. Remove all dust, dirt, oil, form release agents, curing compounds, salts, efflorescence, laitance and other foreign matter by shotblasting and/or suitable chemical means, in accordance with local chemical regulations. Rinse thoroughly, to achieve a pH between 8.0 and 11.0. Allow to dry completely. If old concrete has a surface that has deteriorated to an unacceptably rough surface, Polycoat Products PC-260 or a mixture of Polyprime® 21 and sand should be used as a repair agent for cracks, spalls, bug holes and voids. Upon full cure of the repair agent, prime the entire surface intended for coating.

CONCRETE SURFACE PREPARATION REFERENCE:

ASTM D4258 - Standard practice for cleaning concrete
ASTM D4259 - Standard practice for abrading concrete
ASTM D4260 - Standard practice for etching concrete
ASTM F1869 - Standard test method for measuring moisture vapor emission rate of concrete ICRI 03732 Concrete surface preparation

WOOD:

All wood should be clean, dry and free of any knots, splinters, oil, grease or other contaminants. Splintered or rough areas should be sanded. Knots should be repaired using Polycoat Products PC-260 with sand. Upon full cure of the repair agent, prime the entire surface intended for coating.

STEEL (ATMOSPHERIC AND IMMERSION EXPOSURE):

Remove all oil, grease, weld spatters and round off any sharp edges from surface. Minimum surface preparation is Near White Metal Blast Cleaning per SSPC-SP10/NACE 2. Optimum surface profile is 2-3 mils (50-75 microns). Prime and shoot Themecoat® on to any bare metal the same day as it is cleaned to minimize any potential flash rusting.

ALUMINUM:

Aluminum should be blasted with aluminum oxide or sand, and not with steel or metal grit. Excessive blasting may result in a warped or deformed surface. After blasting, wash aluminum with a commercially available aluminum cleaner. Allow to dry, then prime.

BRASS AND COPPER:

Brass and copper should be blasted with sand, and not with steel or metal grit. Remove all dust and grease prior to applying primer.

GALVANIZED SURFACES:

Clean and degrease any contaminated surfaces before priming. Do not blast galvanized surfaces with an abrasive grit. An adhesion test is recommended prior to starting the project.

FIBERGLASS REINFORCED PLASTIC:

The gel coat should be lightly blasted or sanded with 80 grit sandpaper and cleaned.

PLASTIC FOAMS:

Enhanced adhesion is obtained when the foam is mechanically abraded. When coating polystyrene, do not use a solvent-based primer.

TEXTILES, CANVAS, FABRICS:

Adhesion to most fabrics, geothermal membranes and textiles does not require a primer.

STAINLESS STEEL:

Stainless steel may be grit blasted and degreased before priming. Some stainless steel alloys are so inert that it is not possible to achieve a satisfactory bond. An adhesion test is recommended prior to starting the project.

Limited Warranty: Please read all information in the General Guidelines, Technical Data Sheets, Guide Specifications and Safety Data Sheets (SDS) before applying material. These products are for professional use only and preferably applied by professionals who have prior experience with the Polycoat Products materials or have undergone training in application of Polycoat Products materials. Published technical data and instructions are subject to change without notice. Contact your local Polycoat Products representative or visit our website for current technical data, instructions, and project specific recommendations. Polycoat Products warrants its products to be free of manufacturing defects and that they will meet Polycoat Products' current published physical properties. Seller's and manufacturer's sole responsibility shall be to replace that portion of the product which proves to be defective. There are no other warranties by Polycoat Products of any nature whatsoever expressed or implied, including any warranty of merchantability or fitness for a particular purpose in connection with this product. Polycoat Products shall not be liable for damages of any sort, including remote or consequential damages resulting from any claimed breach of any warranty whether expressed or implied. Polycoat Products shall not be responsible for use of this product in a manner to infringe on any patent held by others. In addition, no warranty or guarantee is being issued with respect to appearance, color, fading, chalking, staining, shrinkage, peeling, normal wear and tear or improper application by the applicator. Damage caused by abuse, neglect and lack of proper maintenance, acts of nature and/or physical movement of the substrate or structural defects are also excluded from the limited warranty. Polycoat Products reserves the right to conduct performance tests on any material claimed to be defective prior to any repairs by owner, general contractor, or applicator.

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NEW AND OLD CAST IRON:

Blast with a steel grit and degrease before priming. Old cast iron is difficult to prepare for a satisfactory bond. It can absorb oil and water soluble contaminants that will keep returning to the surface after the coating system has been applied and affect the coating system adhesion. An adhesion test is recommended prior to starting the project.

ALL OTHER SURFACES:

An adhesion test is recommended prior to starting the project.

MIXING

Themecoat® 750 Flex may not be diluted under any circumstances. Thoroughly mix Themecoat® 750 Flex Side-B material with air driven power equipment until a homogeneous mixture and color is obtained.

APPLICATION

Both Side-A and Side-B material should be preconditioned at 80-90°F (27-32°C) before application.

Recommended surface temperature must be at least 5°F (3°C) above the dew point.

Themecoat® 750 Flex should be applied using a plural component, heated, high pressure 1:1 spray mixing equipment like Graco's Reactor, Glass Craft or other equivalent machine may be used.

Both Side-A and Side-B materials should be sprayed at a minimum of 2000 psi (14 MPa) and at temperatures above 150°F (66°C). Adequate pressure and temperature should be maintained at all times.

Themecoat® 750 Flex should be sprayed in smooth, multidirectional passes to improve uniform thickness and appearance.

STORAGE

Themecoat® 750 Flex has a shelf life of six (6) months from date of manufacture in original, factory-sealed containers.

Side-A and Side-B drums are recommended to be stored above 60°F (15°C).

Avoid freezing temperatures.

Store drums on wooden pallets to avoid direct contact with the ground.

If stored for a long period of time, rotate Side-A and Side-B drums regularly.

DO NOT STORE OUTSIDE

LIMITATIONS

Do not open until ready to use.

Both Side-A and Side-B containers must be fitted with a desiccant device during use.

WARNING

This product contains Isocyanates and Curative Material.