



Product Description

PCF 2131 polyurethane foam systems are designed for molding and void filling applications. PCF 2131-20 can be designed to meet a variety of reactivity requirements without sacrificing product quality and can be formulated to a wide range of densities from 4 to 30 pounds per cubic foot. The unique handling characteristics of the PCF 2131 series system provides ease of mixing by hand or machine to produce a uniform product with excellent cell structure. This product does not contain any CFC blowing agent or other Ozone Depleting chemical.

Applications

The PCF 2131 series systems have been formulated for use as a high compressive strength rigid foam for the manufacturing of molded picture frames, furniture parts, structural floats and other design applications.

Storage and Handling

Containers for both A and B components should be kept tightly closed to prevent moisture contamination. Do not reseal if contamination is suspected. Use of a dry nitrogen blanket for partial drums is recommended. Side-B may be stored at ambient temperatures. Storage for Side-A should be maintained between 77°F (25°C) and 95°F (35°C). For best results, this product should not be allowed to freeze, although it may be re-heated in a well ventilated oven for a period of time to re-liquefy solid particles. To avoid product degradation, product temperature during re-heating should not exceed 140°F (60°C). An additional note of caution is that exposure to temperatures over 400°F (204°C) can create excessive pressure potentially causing containers to rupture. Do not breathe aerosol or vapors and avoid contact with skin and eyes. Exposure to vapors of heated MDI can be dangerous. To heat product properly, use well ventilated convection ovens or other methods that distribute heat evenly. Avoid using drum heaters or other heat sources that may cause excessive local heating.

Typical Properties Side-A (ISO)

Viscosity @ 77°F (25°C)	150-250 MPa
Specific Gravity @ 77°F (25°C)	1.23
Lbs/gal	10.33
Appearance @ 77°F (25°C)	liquid

Typical Properties Side-B (POLYOL BLEND)

Viscosity @ 77°F (25°C)	2000-2600 MPa
Lbs/gal	8.69
Specific Gravity @ 77°F (25°C)	1.04
Appearance @ 77°F (25°C)	viscous liquid

Typical Physical Properties

Density, ASTM D1638	17-18 pcf
Compressive Strength, ASTM D1621	600-700 psi
Tensile Strength, ASTM D1623	550-650 psi
Shear Strength, ASTM C273	300-400 psi

Processing Characteristics @74°F (23°C)

Ratio, by Weight A/B	48/52
Cream Time	60-70 seconds
Rise Time	160-200 seconds
Demold Time	5-10 minutes

HAND MIX WITH STICK

Cream Time	90-100 seconds
Rise Time	230-260 seconds
Density	19-21 pcf

Health and Safety

Appropriate literature has been assembled which provides information concerning the health and safety precautions that must be observed when handling any of the products listed above. Before working with these products, it is your responsibility to read and become familiar with the available information on its hazards, proper use and handling. This is extremely important and cannot be overemphasized. Information is available in several forms, e.g. material safety data sheets and product labels. To obtain this information, contact your Polycoat Products representative.



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