



**POLYCOAT
PRODUCTS**
A Division of American Polymers Corp.

THEMECOAT® 755

*Two Component Aromatic Hybrid
Polyurethane Protective Coating*

DESCRIPTION

Themecoat® 755 is a fast set, rapid curing, aromatic, two component hybrid polyurea/polyurethane spray designed to be applied over EPS, wood, and many other surfaces with better heat stability and greater stiffness. Its excellent balance of stiffness and impact resistance provides excellent plastic "shell-like" protection for delicate foams and EPS. Themecoat® 755's chemical design allows fast "user-friendly" application with excellent flow and appearance. Themecoat® 755 offers a tensile strength of 4000 psi upon curing with 75 Shore D hardness.

FEATURES

- ❖ Plastic "Shell-Like" Protection
- ❖ 100% Solids
- ❖ Meets USDA Criteria
- ❖ Excellent Thermal Stability
- ❖ Excellent Chemical Protection
- ❖ Excellent Cold Temperature Impact
- ❖ Low Shrinkage
- ❖ Zero VOC
- ❖ Fast Cure
- ❖ High Productivity

TYPICAL USES

- ❖ Decorations / Props
- ❖ Architectural Shapes
- ❖ Steel Coating
- ❖ Food Processing Plants
- ❖ Faux Rock
- ❖ Speaker Boxes
- ❖ Dock Flotations
- ❖ Wood Pallets / Crates
- ❖ Wood Cabinets

COLORS

Clear/Neutral/Tan/Gray. Custom colors are available upon request. Color Packs, when used, must be added to Part-B.

Due to its aromatic composition, Themecoat® 755 will tend to yellow or darken in color and will become flat after exposure to UV light. Themecoat® 755 may be topcoated within twelve hours of application with an aliphatic polyurethane/polyurea coating for a colorfast finish.

PACKAGING

10 gallon kit: One 5 gallon pail of Part-A and one 5 gallon pail of Part-B.

100 gallon kit: One 50 gallon drum of Part-A and one 50 gallon drum of Part-B.

COVERAGE

Themecoat® 755 may be applied at any rate to achieve desired thickness. Theoretical coverage for 1 mil thickness is one gallon per 1600 sq. ft.

SURFACE PREPARATION

In general, coating performance and adhesion are directly proportional to surface preparation. Most failures in the performance of surface coatings can be attributed to poor surface preparation. Polyurea coatings rely on the structural strength of the substrate to which they are applied. All sur-

TECHNICAL DATA

Mix Ratio by Volume	1A : 1B
Pot Life	2-4 seconds
Tack Free Time	60-120seconds
Recoat Time	0-12 hours
Viscosity at 150-160°F (66.5-71°C), Brookfield:	
Part-A	100 ± 20 cps
Part-B	160 ± 20 cps
Density (Side A & B Combined)	9.05 lbs/gal
Flash Point	>200°F
Hardness, ASTM D-2240*	75 ± 5 D
Tensile, ASTM 412-C*	4000 ± 200psi
Elongation, ASTM 412-C*	20% ± 5%
Tear, ASTM 624-C*	450 ± 50 pli
Service Temperature - Dry	-40°F to 300°F
Service Temperature - Wet	40°F to 120°F

(*These physical properties from sample sprayed with Graco Foam Cat 200 @ 2000 psi minimum, with Gusmer GX7-400 mechanical purge gun @ 150-160°F. Different machine and parameter will change these properties. User should perform their own independent testing as properties are approximate.)

faces must be free of dust, dirt, oil, grease, rust, corrosion and other contaminants. When coating substrates previously used, it is important to consider the possibility of substrate absorption, which may affect the adhesion of the coating system, regardless of the surface preparation. Polycoat recognizes the potential for unique substrates from one project to another. The following information is for general reference, and for project-specific questions, contact Polycoat.

New and Old Concrete:

Refer to SSPC-SP13/NACE 6, or ICRI 03732: CSP 3-5. New concrete must be cured for 28 days prior to product application. Surface must be clean, dry, sound and offer sufficient profile for product adhesion. Remove all dust, dirt, oil, form release agents, curing compounds, salts, efflorescence, laitance and other foreign matter by shotblasting and/or suitable chemical means, in accordance with local chemical regulations. Rinse thoroughly, to achieve a pH between 8.0 and 11.0. Allow to dry completely. If old concrete has a surface that has deteriorated to an unacceptably rough surface, Polycoat Products PC-260 or a mixture of Polyprime 21 and sand should be used as a repair agent for cracks, spalls, bug holes and voids. Upon full cure of the repair agent, prime the entire surface intended for coating.

Concrete Surface Preparation Reference:

- ASTM D4258 - Standard practice for cleaning concrete
- ASTM D4259 - Standard practice for abrading concrete
- ASTM D4260 - Standard practice for etching concrete
- ASTM F1869 - Standard test method for measuring moisture vapor emission rate of concrete
- ICRI 03732 Concrete surface preparation

Wood:

All wood should be clean, dry and free of any knots, splinters, oil, grease or other contaminants. Splintered or rough areas should be sanded. Knots should be repaired using Polycoat Products PC-260 with sand. Upon full cure of the repair agent, prime the entire surface intended for coating.

Steel (Atmospheric and Immersion Exposure):

Remove all oil, grease, weld spatters and round off any sharp edges from surface. Minimum surface preparation is Near White Metal Blast Cleaning per SSPC-SP10/NACE 2. Optimum surface profile is 2-3 mils. Prime and shoot Themecoat® on to any bare metal the same day as it is cleaned to minimize any potential flash rusting.

Aluminum:

Aluminum should be blasted with aluminum oxide or sand, and not with steel or metal grit. Excessive blasting may result in a warped or deformed surface. After blasting, wash aluminum with a commercially available aluminum cleaner. Allow to dry, then prime.

Brass and Copper:

Brass and copper should be blasted with sand, and not with steel or metal grit. Remove all dust and grease prior to applying primer.

Galvanized Surfaces:

Clean and degrease any contaminated surfaces before priming. Do not blast galvanized surfaces with an abrasive grit. An adhesion test is recommended prior to starting the project.

Fiberglass Reinforced Plastic:

The gel coat should be lightly blasted or sanded with 80 grit sandpaper and cleaned.

Plastic Foams:

Enhanced adhesion is obtained when the foam is mechanically abraded. When coating polystyrene, do not use a solvent-based primer.

Textiles, Canvas, Fabrics:

Adhesion to most fabrics, geothermal membranes and textiles does not require a primer.

Stainless Steel:

Stainless steel may be grit blasted and degreased before priming. Some stainless steel alloys are so inert that it is not possible to achieve a satisfactory bond. An adhesion test is recommended prior to starting the project.

New and Old Cast Iron:

Blast with a steel grit and degrease before priming. Old cast iron is difficult to prepare for a satisfactory bond. It can absorb oil and water soluble contaminants that will keep returning to the surface after the coating system has been applied and affect the coating system adhesion. An adhesion test is recommended prior to starting the project.

All Other Surfaces:

An adhesion test is recommended prior to starting the project.

MIXING

Themecoat® 755 may not be diluted under any circumstances. Thoroughly mix Themecoat® 755 Part-B (Resin side) with air driven power equipment until a homogeneous mixture and color is obtained.

APPLICATION

Both Part-A and Part-B material should be preconditioned at 80-90°F before application.

Recommended surface temperature must be at least 5°F above the dew point.

Themecoat® 755 should be applied using a plural component, heated, high pressure 1:1 spray mixing equipment like Graco's Reactor, Glass Craft or other equivalent machine may be used.

Both Part-A and Part-B materials should be sprayed at a minimum of 2000 psi and at temperatures above 150°F. Adequate pressure and temperature should be maintained at all times.

Themecoat® 755 should be sprayed in smooth, multidirectional passes to improve uniform thickness and appearance.

STORAGE

Themecoat® 755 has a shelf life of six (6) months from date of manufacture, in factory-sealed containers.

Part-A and Part-B drums are recommended to be stored above 60°F.

Avoid freezing temperatures.

Store drums on wooden pallets to avoid direct contact with the ground.

If stored for a long period of time, rotate Part-A and Part-B drums regularly.

LIMITATIONS

Do not open until ready to use.

Both Part-A and Part-B containers must be fitted with a desiccant device during use.

WARNING

This product contains Isocyanates and Curative Material.

Please read all information in the general guidelines, product data sheets, guide specifications and material safety data sheets (MSDS) before applying material. Published technical data and instructions are subject to change without notice. Contact your local Polycoat Products representative or visit our website for current technical data and instructions.

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