

## **PRE-POL<sup>®</sup> PC 50-80**

### **Material Technical Data Sheet**

**POLYCOAT PRE-POL<sup>®</sup> PC 50-80** is a TDI terminated polyester prepolymer that provides a 80 Shore A high performance elastomer when cured with MOCA (4,4-methylene-bis-(2-chloroaniline)). Some of its unique properties include:

- Excellent abrasion resistance
- Good dynamic properties
- Excellent fuel and solvent resistance
- High tensile and tear properties
- Good property retention at low temperature

#### **Prepolymer Specifications:**

- |                                    |   |
|------------------------------------|---|
| • NCO%                             | 3.10 – 3.50   |
| • Amine Equivalent                 | 1200 - 1355   |
| • Viscosity, poise @ 212°F (100°C) | 7 - 10  |
| • Specific Gravity @ 212°F (100°C) | 1.15  |
| • Appearance @ 77°F (25°C)         | Solid   |
| • Color, Gardner                   | 0 – 2   |
| • Flash Point, Cleveland Open Cup  | >380°F  |
| • Solubility                       | Soluble in aromatic or chlorinated hydrocarbons, ketones and esters |
| • Storage Stability                | Excellent in the absence of moisture and heat                       |



## Storage and Handling:

Containers should be kept tightly closed to prevent moisture contamination. TDI will react with water to liberate CO<sub>2</sub> gas potentially causing containers to expand and rupture. Do not reseal if contamination is suspected.

Use of a dry nitrogen blanket for partial drums is recommended. Storage for **PRE-POL® PC 50-80** should be maintained in a cool, dry place at ambient temperatures.

Exposure to temperatures over 350°F (177°C) can create excessive pressure potentially causing containers to rupture. Do not breathe aerosol or vapors and avoid contact with skin and eyes. Always use protective equipment including a respirator when handling heated prepolymers as exposure to vapors can be dangerous.

Devices such as melting ovens, thermostatically controlled warming blankets, or drum heaters can be used for pre-heating **PRE-POL® PC 50-80**.

Approximate preheat times at 70°C (158°F) are:

5 gallon pail	16 - 24 hours
55 gallon drum	24 - 36 hours

Containers should be rolled to ensure homogeneity prior to use.

## Health and Safety Information:

Appropriate literature has been assembled which provides information concerning the health and safety precautions that must be observed when handling any of the products listed above. Before working with these products, it is your responsibility to read and become familiar with the available information on its hazards, proper use and handling. This is extremely important and cannot be overemphasized. Information is available in several forms, e.g. material safety data sheets and product labels. To obtain this information, contact your **Polycoat Products** representative

### Limited Warranty:

*Please read all information in the general guidelines, product data sheets, guide specifications and material safety data sheets (MSDS) before applying material. Published technical data and instructions are subject to change without notice. Contact your local Polycoat Products representative or visit our website for current technical data and instructions.*

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### Disclaimer:

All guidelines, recommendations, statements, and technical data contained herein are based on information and tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as a warranty, either expressed or implied. It is the users responsibility to satisfy himself, by his own information and test, to determine suitability of the product for his own intended use, application and job situation and user assumes all risk and liability resulting from his use of the product. We do not suggest or guarantee that any hazard listed herein are the only ones which may exist. Neither seller nor manufacturer shall be liable to the buyer or any third person for any injury, loss or damage directly or indirectly resulting from use of, or inability to use, the product. Recommendations or statements, whether in writing or oral, other than those contained herein shall not be binding upon the manufacturer, unless in writing and signed by a corporate officer of the manufacturer. Technical and application information is provided for the purpose of establishing a general profile of the material and proper application procedures. Test performance results were obtained in a controlled environment and Polycoat Products makes no claim that these tests or any other tests, accurately represent all environments

**PRE-POL<sup>®</sup> PC 50-80**  
Typical Physical Properties

**Processing Conditions**

**Compound**

Pre-Pol <sup>®</sup> PC 50-80 (3.40% NCO) .....	100 pts
MOCA (95% theory).....	10.26 pts

**Mixing and Curing**

Prepolymer temperature, °F (°C) .....	180 (82)
MOCA temperature, °F (°C) .....	240 (116)
Mold temperature, °F (°C) .....	212 (100)
Cure, hours at °F (°C).....	1 at 212 (100)
Postcure, hours at 212°F (70°C) .....	16
Working Life, minutes .....	8

**Vulcanizate Properties**

Test specimens conditioned one week at 24°C (75°F) and 50% RH before testing.

Hardness, durometer A .....	81
100% Modulus, psi.....	600 ± 50
300% Modulus, psi.....	1010 ± 200
Tensile Strength, psi .....	6940 ± 300
Elongation at Break, % .....	680 ± 50
Tear Strength (ASTM D-470), lb/in .....	80 ± 5
Tear Strength (Die C), lb/in .....	600 ± 20
Compression Set (Method B), %	
After 22 h at 70°C (158°F) .....	29
Resilience (Rebound), % .....	31