



# POLYCOAT PRODUCTS

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## TECHNICAL DATA SHEET

### PCF 2228-N-2.5-35S

### Rigid Polyurethane Foam System

#### Typical Properties PCF 2228-N-2.5-35S A-Comp (ISO)

Viscosity, mPa-s @ 25°C:	200-250
Lbs/gal	10.33
Specific Gravity @ 25°C :	1.24
Appearance @ 25°C:	liquid

#### Typical Properties PCF 2228-N-2.5-35S B-Comp (polyol blend)

Viscosity, mPa-s @ 25°C:	700-1000
Lbs/gal	8.69
Specific Gravity @ 25°C :	1.04
Appearance @ 25°C:	viscous liquid

Typical Physical Properties		
Density, pcf	ASTM D-1638	2.5
Compressive Strength, psi	ASTM D-1621	38
Tensile strength, psi	ASTM D-1623	90
Shear Strength	ASTM-C-273	50

#### Product Description:

The PCF 2228 polyurethane rigid foam systems are designed for molding and void filling applications. The product can be designed to meet a variety of reactivity requirements without sacrificing product quality. The unique characteristics of the PCF 2228 series systems provide ease of mixing by hand or machine and produce a uniform product with excellent cell structure. This product does not contain any CFC blowing agent or other Ozone Depleting chemicals.

#### Storage and Handling:

Containers for both A and B components should be kept tightly closed to prevent moisture contamination. Do not reseal if contamination is suspected. Use of a dry nitrogen blanket for partial drums is recommended. Component B may be stored at ambient temperatures. Storage for Component A should be maintained between 77°F (25°C) and 95°F (35°C). An additional note of caution is that exposure to temperatures over 400°F (204°C) can create excessive pressure potentially causing containers to rupture. Do not breathe aerosol or vapors and avoid contact with skin and eyes. Exposure to vapors of heated MDI can be dangerous. To heat product properly, use well ventilated convection ovens or other methods that distribute heat evenly. Avoid using drum heaters or other heat sources that may cause excessive local heating.

#### Health and Safety Information:

Appropriate literature has been assembled which provides information concerning the health and safety precautions that must be observed when handling any of the products listed above. Before working with these products, it is your responsibility to read and become familiar with the available information on its hazards, proper use and handling. This is extremely important and cannot be overemphasized. Information is available in several forms, e.g. material safety data sheets and product labels. To obtain this information, contact your Polycoat representative.

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Processing Characteristics @ 74 ° F		
Ratio, By weight A/B		50/50
Cream Time	Sec	30-40
Rise Time	Sec.	200-300
Tack Free Time	Sec	250-350