

REVISION 4/9/18

## Product Description

Polycoat PC-IM 129 is a two component, liquid applied, asphalt extended aromatic polyurethane that adheres to most substrates, to form a waterproof membrane. Polycoat PC-IM 129 is ANSI / NSF-61 approved for contact with potable water.

## FEATURES

- » NSF-61 Approved
- » Low VOC
- » Seamless Waterproofing
- » Economical
- » Bridges Cracks and Joints
- » Impervious To Water and Aqueous Chemicals

## TYPICAL USES

- » Waterproofing
- » Roofing (with scrim)
- » Tank Liner
- » Reservoirs (with scrim)
- » Pond Liner
- » Ponds (with scrim)
- » Containment
- » Corrosion Protection
- » Potable Water Containment / Storage

## COMMON SUBSTRATES

- » Concrete                      » Wood
- » Steel                            » Glass
- » Metal                            » Asphalt

## PACKAGING

<b>1-Gallon Kit</b>	One 1 pint can, net fill 0.1 gallon (0.38 liters) of Side-A and One 1 gallon can, net fill 0.9 gallon (3.4 liters) of Side-B
<b>4.5-Gallon Kit</b>	One 1/2 gallon jar, net fill 0.45 gallon (1.70 liters) of Side-A and One 5 gallon pail, net fill 4.05 gallon (15.30 liters) of Side-B

## Color

Black, fades to dull black

\***Note:** In applications where NSF-61 approval is not required, Polycoat PC-IM 129 may be topcoated with Pigmented Polyglaze 100 for a UV stable color.

## TECHNICAL DATA (BASED ON DRAW DOWN FILM)

<b>Coverage Rate</b>	2 gal/100 sqft (0.82 l/sqm)
<b>ANSI/NSF 61 Approved up to</b>	140°F (60°C)
<b>Elastomeric Waterproofing</b>	
<b>ASTM C-836</b>	Exceeds
<b>ASTM C-957</b>	Exceeds
<b>Total Solids by Volume, ASTM D-2697</b>	89%
<b>Volatile Organic Compounds, ASTM D-2369-81</b>	87 gm/liter
<b>Mullen Burst Strength, ASTM D-751.50 mil</b>	155 ± 25 psi (no break)
<b>Tear Strength, ASTM D-624 (Die C)</b>	150 ± 50 lbs/in
<b>Tensile Strength, ASTM D-412, 100 mil sheet</b>	900 ± 100 psi
<b>Extension to Break, ASTM D-412</b>	450 ± 100%
<b>Membrane Weight, 60 mils (1.5mmWFT)</b>	approx. 30 lbs/100 sqft 1.5 kg/sqm
<b>Recovery from 100% extension,</b>	
<b>After 5 minutes</b>	98%
<b>After 24 hours</b>	100%
<b>Crack Bridging,</b>	
<b>10 cycles @ - 15°F</b>	> 1/8" (0.325 cm)
<b>After Heating Aging</b>	> 1/4" (065 cm)
<b>Weathering, ASTM D-822</b>	Pass 5000 hrs.
<b>Softening Point, Ring Ball, ASTM D-36</b>	> 400°F (204 °C)
<b>Deflection Temp., ASTM D-648</b>	Pass
<b>Service Temperature</b>	-60 to 200°F (-51.1 to 93.3°C)
<b>Hardness, ASTM D-2240 @ 77°F</b>	50 ± 5 Shore A
<b>Permeability to Water Vapor,</b>	0.06 perm
<b>ASTM D-96 method E, 100°F, 100 mil sheet</b>	
<b>Abrasion Resistance - Wt. Loss Taber Abraser</b>	7.2 mg loss
<b>CS-17Wheel, 1000 gr./1000 rev., ASTM D-4060</b>	
<b>Electrical Resistivity, ASTM D-257, 50% R.H.</b>	3.86 x 10E14 ohn.cm
<b>23°C, 2" (50mm) disc, 100 mil (2.5mm) thickness</b>	
<b>Adhesion to Concrete (dry) Elcometer</b>	350 ± 50 psi
<b>Time to Reach 20 Shore A Hardness, @ 77°F, 200 gram quantity</b>	24 hrs. max
<b>Working Time (Pot Life) @ 77°F</b>	18-20 min
<b>Set Time to Polyurethane Film hours, ASTM D-164 procedure 5.3.2</b>	4 hours

## Coverage

The approximate coverage is 2 gallon/100 sqft (0.82 l/sqm). Coverage rate will depend on surface roughness and porosity.

## Surface Preparation

Refer to General Guidelines for complete information.

## Mixing

Proportions are premeasured. Using a mechanical mixer, pre-mix Polycoat PC-IM 129 Side-B material thoroughly to attain a uniform color. Add Side-A to Side-B material and box and mix thoroughly until a uniform mixture is achieved.

Do not mix in an up and down motion. Use care not to allow the entrapment of air into the mixture. Polycoat PC-IM 129 should not be mixed by hand.

## Application

Apply two coats of Polycoat PC-IM 129 at 2 gallons/100 sqft (0.8 liters/sqm) or 50 sqft/gallon each coat directly to a clean, dry substrate meeting the substrate requirements set forth in the general guidelines.

Application of Polycoat PC-IM 129 should not start if surface temperature is below 50° F (10° C).

Ambient temperature must be 5°F (3°C) above dew point.

Do not apply when the ambient or substrate temperature is rising.

Squeegee, notched trowel or phenolic resin core roller may be used; if a roller is used extra care should be taken not to trap air bubbles into the mixture. For most applications, apply Polycoat PC-IM 129 evenly over the entire deck in two coats at 2 gallons/100 sqft (0.8 liters/sqm) or 50 sqft/gallon resulting in 28 dry mils & 112 microns per coat.

Polycoat PC-IM 129 may be recoated one hour after application. Recoating/Multiple or Second coats must be completed within eight (8) hours of previous applications of Polycoat PC-IM 129. After this eight (8) hour window, it is necessary to abrade, clean and prime surface prior to recoating.

Abrading shall be by grinder or other mechanical means.

## Curing

At 75°F (24°C) and 50% relative humidity, allow coating to cure for 24 hours before allowing foot traffic.

Polycoat PC-IM 129 is sensitive to heat and moisture. Higher temperature and relative humidity will accelerate the curing time. If more than 8 hours passes between coats, re-prime the surface with Polyprime U before proceeding.

## Cleanup

Equipment should be cleaned with mineral spirits or an environmentally-safe solvent, as permitted under local regulations, immediately after use.

## Storage

Polycoat PC-IM 129 has a shelf life of one year from date of manufacture in original, factory-sealed containers when stored indoors at a temperature between 60-95°F (15-35°C).

## Limitations

The following conditions must not be coated with Polycoat Products deck coating systems or products: on grade slabs, split slabs with buried membrane, sandwich slabs with insulation, slabs over unvented metal pan, swimming pools, magnesite, lightweight concrete. Asphalt surfaces and asphalt overlays may be coated with Polycoat coating systems if first coated with the Polycoat PC-IM 129.

Do not apply Polycoat PC-IM 129 in wet weather or if rain is imminent. Coating should not become wet within 4 hours after application. Containers that have been opened must be used as soon as possible. Do not dilute under any circumstance.

## Warning

**This product contains Isocyanates, Asphalt and Solvent.**

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